Peda-Gard FC Recreational Deck System

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70991 (47XJB) Polyurethane Sealant



Description: 70991 (Hempel 47XJB) is a one-component, contractor/construction grade, smooth polyurethane

sealant.

Recommended use: 70991 is used for sealing the following: expansion and control joints in pre-cast concrete panels;

various roofing and siding applications; perimeters of doors, windows, and other wall penetrations.

Features: May be used with most building materials, including stone, masonry, ceramic, marble, wood,

steel, aluminum, fiber cement board and many other synthetic materials.

Easy gunning; reduces installer's fatigue. Bonds well to most common building materials.

Quicker skin and cure time; reduces jobsite dirt pickup.

Service temperatures: $-40^{\circ}F-150^{\circ}F (-40^{\circ}C-66^{\circ}C)$

Certificates/approvals: Type S, Grade NS, Class 25, Use NT, A and M. US Federal Specification TT-S 00230C (COMB-

NBS) for one-component sealants as Class A, non-sag.

Canadian Specification CAN/CGSB 19.13-M87.

CARB and SCAQMD Compliant. Meets VOC requirements for OTC Regulation.

Availability: Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70991-4 (47XJB1L030) Gray 10.1-oz cartridge

Physical constants:

Hardness (Shore A) 42 **ASTM D2240** ASTM D412 Modulus at 100% Elongation 65 psi Modulus at 25% Elongation 45 psi ASTM D412 Tensile Strength at Break 133 psi ASTM D412 Elongation at Break 685% ASTM D412 **UV** Resistance ASTM C793 Pass VOC 43 g/L (2.8%) Calculated

Adhesion Peel > 5 piw TT-S-00230C/ASTM C794
Joint Movement Capability +25% TT-S-00230C/ASTM C719

Tool/Work Time 60 minutes Skin Time 4 hours

Curing Time at 77°F/25°C 2–7 days, 1/16" per day

Flow, Sag or Slump 0.1 inch

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further

technical information can be found at www.neogard.com.

Application details:

Application method: Caulking gun

Clean tools with an aromatic solvent. Dry-wipe excess uncured sealant from surfaces, then follow

with a solvent wipe. Cured sealant is difficult to remove without damaging the substrate.

Safety: Handle with care. Before and during use, observe all safety labels on packaging and paint

containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.

Surface preparation: Surface must be clean, sound, and dry. Do not apply over damp, contaminated, loose surfaces,

old sealants, or other foreign substances that may impair adhesion. Pre-test substrates with a

sample of 70991 before full application.

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70991 (47XJB) Polyurethane Sealant



Application conditions:

Do not install when the dew point of the substrate is close to ambient temperature, or if moisturevapor transmission (MVT) is present. Damp substrates with high moisture content will cause bubbling and foaming. Lower relative humidity and temperature will significantly extend curing time. Confined areas, deep joints, and moisture barrier substrates may also affect the full cure time and extend it by many days. High temperature/humidity can cause bubbles to develop during the curing process.

Subsequent coat:

According to Neogard system Guide Specifications. Test paints or coatings for adhesion before general application.

Remarks:

Do not apply to copper substrates. Will cause staining of porous substrates such as marble, limestone, and granite. Not for sealing narrow joints, fillet joints, and face nail holes. Not recommended for smearing and feathering over joints, or by itself joints where abrasion resistance is required (walkways, driveways, runways, etc.). Not for continuous immersion in water or any other fluid, or exterior or interior sealing below the waterline. Not for glazing applications. Bond line strength can be affected by UV rays through the clear material (glass, acrylic glass, polycarbonate). When fully cured, avoid exposure to fuels, or chlorinated, acid, or alkaline solutions. Contact with asphalts and other filler compounds impregnated with oil, asphalt, tar, etc., may deteriorate the cohesive strength of the substrate and ultimately compromise the seal. Lower relative humidity and temperature will significantly extend curing time. Confined areas, deep joints, and moisture barrier substrates may also affect the full cure time and extend it by many days. Exposure to UV/sunlight will alter original color or gloss. Effect is limited to the surface layer and will not compromise the sealing properties if joint dimensions are proper and the sealant is properly applied. Check shelf life prior to use. Do not use past shelf life. Shelf life of polyurethane sealants may be significantly reduced by high temperature and high relative humidity.

Application coverage rates (linear feet per 10.1 fl oz cartridge):

		Width							
		1/8"	1/4"	3/8"	1/2"	5/8"	3/4"	7/8"	1"
54	1/8"	99	49	33	24	20	16	14	12
	1/4"	NA	24	20	12	10	8	7	6
Depth	3/8"	NA	NA	11	8	6	5	5	4
	1/2"	NA	NA	NA	6	5	4	3	3

70991 is for professional use only. Note:

Issued by: Hempel (USA) - 47XJB

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Document Description Nο

- **PDS**
- **Guide Specification**
- 3 Application Manual
- 4 Other Technical Support Information (i.e. summary application tables, troubleshooting guides, maintenance manuals, chemical resistance charts and other technical information)

In the event of a conflict between this PDS and the Additional Documents, the conflict shall be resolved in accordance with the order of priority set forth above. In addition, the buyer/applicator should refer to the relevant Safety Data Sheet current as of the time of delivery and available at www.neogard.com. Buyer/applicator is responsible for determining the suitability of the intended use of the Product, and Neogard disclaims all responsibility for any use, handling and storage of the Product that is not in accordance with the requirements set forth in the relevant PDS and the Additional Documents. The terms and provisions hereof apply to this PDS, the Additional Documents and any other documents supplied by Neogard in respect of the Product. The Product is supplied and all technical assistance is given subject to the General Conditions of Sale of Hempel Products and/or Services available at www.hempel.com. NEOGARD MAKES NO OTHER WARRANTY THAT EXTENDS BEYOND THE WARRANTY REFERENCED THEREIN INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTIES OR CONDITIONS OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. NEOGARD WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY OR CONDITION, OR THAT IN ANY WAY ARISE IN RELATION TO THE PRODUCT. 70991-PDS ksk 04122021.docx

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70714/70715 (45060) – 2K Epoxy

Base 70714 (45069): Curing Agent 70715 (95073)



Description: 70714/70715 (Hempel 45060) is a two-component, 100% solids epoxy resin.

Recommended use: Applications include: High-gloss, high-build protective coating; binder for self-smoothing

pigmented and color quartz flooring; low-viscosity binder for trowel-applied mortar flooring systems; high-quality primer for chemical resistant urethane top coats, and/or Neogard

waterproofing and flooring systems; low-viscosity binder for trowel applied mortar and/or patching

material; low viscosity binder for crack injection.

Features: Formulated for use on damp or dry concrete. Near water-clear. Exhibits no amine blush when

used in humid environments. Very low viscosity for deep penetration into concrete. Uniform

wetting of filler aggregates. Excellent chemical and water resistance.

Meets U.S.D.A. requirements for incidental food contact.

Meets South Coast Air Quality Management District (SCAQMD) VOC requirements.

Certificates/approvals: LEED: MRc5, IEQc4.2, BDc4, IDc4

MPI: MPI #212

Availability: Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70714 (4506900000)	Clear and Tintable	15- and 3-gallon kits
70714-01 (4506916640)	White	15- and 3-gallon kits
70714-02 (4506916650)	Gray	15- and 3-gallon kits
70714-03 (4506923820)	Tan	15- and 3-gallon kits
70714-04 (4506916670)	Dark Gray	15- and 3-gallon kits
70714-05 (4506957930)	Tile Red	15- and 3-gallon kits
70714-11 (4506916660)	Light Gray	15- and 3-gallon kits
70714-16 (4506919990)	Black	15- and 3-gallon kits
70714 06 (4506040900)	Groon	3 gallon kits

70714-06 (4506949890) Green 3-gallon kits

70715 (9507300000) NA Curing agent, included in kits

Some standard colors and/or packaging may have extended lead times and/or minimum quantities. Contact

Neogard for additional colors.

Physical constants:

Tensile strength Elongation Compressive strength Flexural strength Flexural modulus Water resistance MVT at 10 mils Taber abrasion Shore d Adhesion	3,700 psi 25% 25,300 psi 3,180 psi 57,700 psi 0.21% 0.16 25 mg/1,000 CS-17 78 350 psi	ASTM D638 ASTM D638 ASTM D695 ASTM D790 ASTM D770 ASTM D570 ASTM E96 ASTM D4060 ASTM D2240 ASTM D4541
Adhesion Flammability	350 psi Pass	ASTM D4541 ASTM D635

Weight/gallon (mixed)8.8 lbs/galASTM D1475Weight solids (mixed)100%ASTM D4209Volume solids (mixed)100%CalculatedVOC (mixed)<10 g/L</td>EPA Method 24Flash point>200°F/93°CASTM D3278

Shelf life 1 year
Thin film cure at 75°F/23°C 8–9 hours
Full cure at 75°F/23°C 7 days
Full chemical resistance 7 days

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

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70714/70715 (45060) – 2K Epoxy

Base 70714 (45069): Curing Agent 70715 (95073)



Application details:

Version, mixed product 70714/70715 (45060)

Mixing ratio: Base 70714 (45069): Curing Agent 70715 (95073)

2:1 by volume

Mixing instructions: Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before

applying. Jiffy Mixer paddle recommended.

Application method: Roller or squeegee

Thinner (max.vol.): 7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene) (10%)

Pot life: 30 minutes at 70°F/21°C

Cleaning of tools: 7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene)

Safety: Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels

on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or

national safety regulations.

Surface preparation: According to Neogard Guide Specifications.

Ambient temperature must be between 40°F/4°C and 100°F/37°C, and a minimum of 5°F/3°C

above dew point.

Preceding coat: According to Neogard Guide Specifications.

Subsequent coat: Must be recoated within 24 hours at 70°F/21°C for subsequent coat to properly bond. If the 24-

hour recoat window is missed, sand to dull finish before applying subsequent coat(s).

Storage temperature: Store in a cool area to ensure full shelf life. Recommended temperature: 70°F/21°C.

Note: 70714/70715 is for professional use only.

Issued by: Hempel (USA) – 45060

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70714/70715-09 — 2K General Purpose Epoxy 45062: Base 45069 : Curing Agent 95075



Description: 70714/70715-09 (Hempel 45062) is a two-component, general purpose, 100% solids epoxy resin.

Recommended use: Applications over concrete include: High strength overlayment; high-strength dustproofer; high-

gloss, high-build protective coating; binder for self-smoothing pigmented and color quartz flooring; low-viscosity binder for trowel-applied mortar flooring systems; high-quality primer for chemical resistant urethane top coats, and/or Neogard waterproofing and flooring systems; low-viscosity binder for trowel-applied mortar and/or patching material; low viscosity binder for crack injection.

Features: Meets South Coast Air Quality Management District (SCAQMD) VOC requirements.

Certificates/approvals: LEED: MRc5, IEQc4.2

Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70714 (4506900000) Clear 15- and 3-gallon kits 70714-01 (4506916640) White 15- and 3-gallon kits 15- and 3-gallon kits 70714-02 (4506916650) Gray 15- and 3-gallon kits 70714-03 (4506923820) Tan 15- and 3-gallon kits 70714-04 (4506916670) Dark Gray 70714-05 (4506957930) 15- and 3-gallon kits Tile Red 70714-11 (4506916660) Light Gray 15- and 3-gallon kits 70714-16 (4506919990) Black 15- and 3-gallon kits 70714-06 (4506949890) Green 3-gallon kits

707 14-00 (4300943030) Green 3-gailori Ris

70715-09 (9507500000) NA Curing agent, included in kits

Some standard colors and/or packaging may have extended lead times and/or minimum quantities. Contact

Neogard for additional colors.

Physical constants:

Tensile strength ASTM D638 2,000 psi Elongation 40% ASTM D638 Compressive strength 15,000 psi ASTM D695 Flexural strength 1,900 psi ASTM D790 Flexural modulus 62,000 psi ASTM D790 Water resistance 0.17% ASTM D570 MVT at 10 mils 0.18 Perm ASTM E96 Shore D 77 **ASTM D2240** Adhesion 400 psi **ASTM D4541** Pass at 120 in/lb Impact flexibility ASTM D6905-03 Flammability ASTM D635 Taber abrasion 61 mg/1,000 CS-17 **ASTM D4060**

Weight/gal (mixed) 8.81 lbs/gal **ASTM D1475** Weight solids (mixed) 100% **ASTM D4209** Volume solids (mixed) 100% Calculated Viscosity (mixed) 1,250 cps **ASTM D2196** VOC (mixed) EPA Method 24 < 5 g/LFlash point >200°F/93°C **ASTM D3278**

Shelf life 1 year
Thin film cure at 75°F/23°C 8–9 hours
Full cure at 75°F/23°C 7 days
Full chemical resistance 7 days

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

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70714/70715-09 — 2K General Purpose Epoxy 45062: Base 45069 : Curing Agent 95075



Application details:

Version, mixed product 45062

Mixing ratio: Base 45069 : Curing Agent 95079

2:1 by volume

Mixing instructions: Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before

applying. Jiffy Mixer paddle recommended.

Application method: Roller or squeegee

Thinner (max.vol.): 7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene) (10%)

Pot life: 25 minutes at 70°F/21°C

Cleaning of tools: 7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene)

Safety: Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels

on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or

national safety regulations.

Surface preparation: According to Neogard Guide Specifications.

Application conditions: Ambient temperature must be between 50°F/10°C and 85°F/29°C, and a minimum of 5°F/3°C

above dew point.

Preceding coat: According to Neogard Guide Specifications.

Subsequent coat: Must be recoated within 24 hours at 70°F/21°C for subsequent coat to properly bond. If the 24-

hour recoat window is missed, sand to dull finish before applying subsequent coat(s).

Storage temperature: Store in a cool area to ensure full shelf life. Recommended temperature: 70°F/21°C.

Note: 70714/70715-09 is for professional use only.

Issued by: Hempel (USA) – 45062

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No. Document Description

- 1 PDS
- 2 Guide Specification
- 3 Application Manual
- 4 Other Technical Support Information (i.e. summary application tables, troubleshooting guides, maintenance manuals, chemical resistance charts and other technical information)

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FC7510/FC7961 — Fast-Cure Aromatic Urethane 47PJB: Base 47PJ9 : Curing Agent 948JB



Description: FC7510/FC7961 (Hempel 47PJB) is a two-component, fast-cure aromatic polyurethane.

Recommended use: As a waterproofing membrane for pedestrian and vehicular traffic bearing surfaces, where fast

turnaround time and/or solvent free materials are required. Suitable areas include parking garages, stadiums, balconies, plaza decks, walkways, rooftop recreation areas, and mechanical

rooms.

Features: Meets South Coast Air Quality Management District (SCAQMD) VOC requirements.

Certificates/approvals: LEED: MRc5, IEQc4.2, BDc4, IDc4

UL: TGFU.R6034

Miami-Dade: NOA No.: 14-0902.10

Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

FC7510 (47PJ916650) Gray 3-gallon FC7510-03 (47PJ923820) Tan 3-gallon FC7510-11 (47PJ916660) Light Gray 3-gallon FC7510-41 (47PJ916680) Charcoal Gray 3-gallon FC7961 (948JB00000) NA 1-gallon

Some standard colors and/or packaging may have extended lead times and/or minimum quantities. Contact

Neogard for additional colors.

Physical constants:

Tensile strength 2,200 psi ASTM D412 Elongation 80% ASTM D412 ASTM D412 Permanent set <10% Tear resistance 165 pli **ASTM D1004** <1% at 7 days Water resistance ASTM D471 MVT at 20 mils 0.4 English Perm ASTM E96 Taber abrasion 55 mg/1,000 CS-17 **ASTM D4060** Shore A 84-90 **ASTM D2240**

Adhesion to: 70714/70715

7760/7761 400 psi ASTM D4541

7780/7781

FC7500/FC7960

11.5 lbs/gal **ASTM D1475** Weight/gal (mixed) Weight solids (mixed) 99% at 12 hours **ASTM C1250** Volume solids (mixed) 98% Calculated VOC (mixed) <22 g/L EPA Method 24 Viscosity (mixed) 900cps **ASTM D2196** Flash point 205°F/96°C **ASTM D3278** Fire resistance (spread of flame) Class A as part of a system **ASTM E108/UL 790**

5-6 hours

Cure to recent at 75°F/22°C

Cure to recoat at 75°F/23°C,

50% relative humidity

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

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FC7510/FC7961 — Fast-Cure Aromatic Urethane 47PJB: Base 47PJ9 : Curing Agent 948JB



Application details:

Version, mixed product 47PJB

Mixing ratio: Base 47PJ9: Curing Agent 948JB

3:1 by volume

Mixing instructions: Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before

applying. Jiffy Mixer paddle recommended.

Application method: Roller or squeegee

Thinner (max.vol.): 7055 Odorless Reducer (086JB1L001) (10%)

Pot life: 35–55 minutes at 75°F/23°C Cleaning of tools: Hempel's Thinner 08080 (xylene)

Safety: Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels

on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or

national safety regulations.

Application conditions: Substrate temperature must be between 40°F/4°C and 110°F/32°C.

Preceding coat: According to Neogard Guide Specifications.

Subsequent coat: According to Neogard Guide Specifications.

Storage temperature: Store in a cool area to ensure full shelf life. Recommended temperature: 75°F/23°C.

Remarks: For interior or covered areas only. Not intended for UV exposure; product may yellow or discolor

when exposed to UV light. Maximum time for UV exposure: 5 days. Not recommended for constant immersion. Do not apply over asphaltic compounds. For on-grade applications,

substrates constructed over unvented metal decks or between-slab applications, contact Neogard

Technical Service.

Note: FC7510/FC7961 is for professional use only.

Issued by: Hempel (USA) – 47PJB

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7992-U (66EJB) Silica Quartz Sand Aggregate, 12-20 Mesh



Description: 7992-U silica quartz sand (Hempel 66EJB) is a uniformly graded hard aggregate (12-20 mesh).

Recommended use: 7992-U aggregate is used for skid resistance in Neogard fluid-applied coating systems.

Features: Hardness of 7 or greater on Moh's Hardness Scale.

Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

7992-U (66EJB99980) White/Tan 50-lb bags

Physical constants:

Grain Shape Round
Moisture Content <0.1%
Specific Gravity 2.65 g/cm³
Bulk Density, Loose 92–95 lbs/ft³
Bulk Density, Compacted 98–100 lb/ft³
Packaging 50 lb bags

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further

technical information can be found at www.neogard.com.

Sieve # Percent retained

12 0.7 16 69.6 20 28.6 30 1.0 Pan 0.1

Application details:

Application method: Broadcast, rate according to Neogard system Guide Specifications.

Safety: Handle with care. Before and during use, observe all safety labels on packaging and paint

containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.

Storage: Store in a dry area.

Issued: April 2021 Page: 1/2

7992-U (66EJB) Silica Quartz Sand Aggregate, 12-20 Mesh



Note: 7992-U is for professional use only.

Issued by: Hempel (USA) – 66EJB

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- 3 Application Manual
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FC7500/FC7960 — Fast-Cure Polyurethane Base Coat

45063: Base 45067: Curing Agent 95077



Description: FC7500/FC7960 (Hempel 45067/95077) is a two-component, fast-cure polyurethane base coat.

Recommended use: As a waterproofing membrane for pedestrian and vehicular traffic bearing surfaces, where fast

turnaround time and/or solvent free materials are required. Suitable areas include parking garages, stadiums, balconies, plaza decks, walkways, rooftop recreation areas, and mechanical

rooms.

Features: Meets South Coast Air Quality Management District (SCAQMD) VOC requirements.

Certificates/approvals: LEED: MRc5, IEQc4.2, BDc4, IDc4

UL: TGFU.R6034

Miami-Dade: NOA No.: 14-0902.10 City of Los Angeles: RR# 25702

Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

FC7500 (4506716650) Gray 5- and 1- gallon FC7960 (9507700000) NA 1-pint, 1-gallon

Physical constants:

ASTM D412 Tensile strength 1,500 psi Elongation 500% ASTM D412 <20% Permanent set ASTM D412 Tear resistance 150 pli **ASTM D1004** 1% at 7 days ASTM D471 Water resistance MVT at 20 mils 5 English Perm ASTM E96 Shore A 74-79 **ASTM D2240**

Adhesion to: 70714/70715

7760/7761 400 psi ASTM D4541

7780/7781 Inter-Coat

Weight/gallon (mixed) 9.7 lbs/gal **ASTM D1475** Weight solids (mixed) 99% **ASTM C1250** Calculated Volume solids (mixed) 99% VOC (mixed) <5 g/L EPA Method 24 2,000 cps Viscosity (mixed) **ASTM D2196** Flash point >250°F/>121°C **ASTM D3278**

Shelf life 1 year

Fire resistance (spread of flame) Class A (as part of a system) ASTM E108/UL 790

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further

technical information can be found at www.neogard.com.

Application details:

Version, mixed product 45063

Mixing ratio: Base 45067 : Curing Agent 95077

9:1 by volume

Mixing instructions: Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before

applying. Jiffy Mixer paddle recommended.

Application method: Roller or squeegee

Thinner (max.vol.): 7055 Odorless Reducer (086JB1L001) (10%)

Pot life: 20–30 minutes at 75°F/23°C Cleaning of tools: Hempel's Thinner 08080 (xylene)

Issued: July 2021 Page: 1/2

FC7500/FC7960 — Fast-Cure Polyurethane Base Coat

45063: Base 45067: Curing Agent 95077



Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels Safety:

on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or

national safety regulations.

Application conditions: Substrate temperature must be between 40°F/4°C and 110°F/32°C.

Preceding coat: According to Neogard Guide Specifications.

Subsequent coat: According to Neogard Guide Specifications.

Storage temperature: Store in a cool area to ensure full shelf life. Recommended temperature: 75°F/23°C.

Remarks: Not intended for use as a topcoat. Maximum time for UV exposure: 5 days. Not recommended for

constant immersion. Do not apply over asphaltic compounds. For on-grade applications,

substrates constructed over unvented metal decks or between-slab applications, contact Neogard

Technical Service.

Note: FC7500/FC7960 is for professional use only.

Hempel (USA) - 45063 Issued by:

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86220 (63BJB) Tietex T272 Roofing Fabric



Description: 86220 (Hempel 63BJB) Tietex T272 Roofing Fabric is a stitchbonded, 100% polyester reinforcing

material.

Recommended use: 86220 is embedded in Neogard fluid-applied materials to reinforce roofing and deck coating

systems.

Features: High strength and elongation

Accommodates thermal stress Conforms to irregular surfaces

Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

86220 (63BJB99980) White Case, 4 rolls, 6" x 300' (1,200 linear ft/case)

Physical constants:

Tensile strength (1" Jaws) WARP 74 lbs, WEFT 45 lbs **ASTM D5034** Elongation at break WARP 21.3%, WEFT 51.3% **ASTM D5034** Elongation 61 - 63% **ASTM D1682** Ball burst 111 lbs **ASTM D3787 ASTM D3786** Mullen burst 176.8 lbs Trapezoid (tear strength) WARP 13.5 lbs, WEFT 24.2 lbs ASTM D1117 Trapezoid 16.1 lbs **ASTM D1117 Thickness** .018 **ASTM D1777**

Gauge 18 CPI 18

Finished weight 3.41 oz/square yard

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further

technical information can be found at www.neogard.com.

Application details:

Application method: Embed 86220 into Neogard fluid-applied coatings, without stretching, and roll or brush to eliminate

wrinkles and/or air pockets. Roll or brush another layer of coating over the fabric. Feather edges to completely cover the fabric and provide a smooth transition to of the coating to the surface.

Safety: Handle with care. Before and during use, observe all safety labels on packaging, consult Neogard

Safety Data Sheets, and follow all local or national safety regulations.

Remarks: For more information on Tietex T272 Roofing Fabric, contact Tietex International, Ltd.:

3010 North Blackstock Road Spartanburg, SC 29301, USA

Phone: 864-574-0500 Fax: 864-574-9490

tietex.com

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86220 (63BJB) Tietex T272 Roofing Fabric



Note: 86220 is for professional use only.

Hempel (USA) - 63BJB Issued by:

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86218 (62ZJB) Eternabond WebSeal Tape



Description: 86218 EternaBond WebSeal Tape (Hempel 62ZJB) is a sealant tape, primarily used in roofing

applications.

Recommended use: Sealing joints, seams, copings, gutters, skylights, and other areas which require a complete seal.

Features: Bonds permanently to a wide range of roofing surfaces, including: EPDM, TPO, CSPE/Hypalon,

most PVC, CPE, SBS, APP modifies, asphalt BURs, coal tar BURs, tiles, shingle, and all metal

roofs.

Also bonds to gypsum board, wood, polyethylene, propylene, polystyrene, fiberglass, brick,

concrete, masonry, OSB, and others.

Composed of a 100% solids formulation of synthetic resins, thermoplastics, non-curing rubber

(non-butyl), and a built in primer, bonded to a woven polyester backing.

Extremely flexible, with no memory; conforms to almost any shape without return.

Self-sealing; can be cut and folded around objects.

Silicone release liner protects the tape roll from contamination.

Service temperatures: $-70^{\circ}F - > 200^{\circ}F / -56^{\circ}C - > 93^{\circ}C$

Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

86218 (62ZJB99980) Gray Case, 4 rolls, 6" x 50' (200 linear ft/case)

Contact Neogard for additional widths.

Physical constants:

Adhesion 19 lbs/in width

Water vapor test .005 grms/100" sq./24hrs/100°F

Permanence .001 perms maximum ASTM E96B

Low temperature flexibility 1/2" radius at -30°F (-34°C)

Elongation >500%

Pliability No cracks in membrane

Total thickness 30 mils (1 mm) Shelf life Up to 5 years

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further

technical information can be found at www.neogard.com.

Application details:

Application method: Removing silicone release liner gradually to prevent contamination of the adhesive prior to

application. Rub or roll with pressure using your hand or steel roller to activate bonding process.

Apply a topcoat of roofing material for UV protection.

Safety: Handle with care. Before and during use, observe all safety labels on packaging, consult Neogard

Safety Data Sheets, and follow all local or national safety regulations.

Surface preparation: Surface must be clean and dry; free of loose rust and scale, dust, talc, and dirt. Oil, grease, and

other contaminants should be removed with a suitable solvent/cleaner. For older plastic roofs,

score surface with sand cloth and wipe away dust.

Application conditions: Temperature: -20°F–150°F/-28°C–65°C ambient.

Remarks: For more information on EternaBond WebSeal, please contact EternaBond, Inc.:

Phone: 888-336-2663 Fax: 847-837-9449 Web: www.eternabond.com

Issued: April 2021 Page: 1/2

86218 (62ZJB) **Eternabond WebSeal Tape**



Note: 86218 is for professional use only.

Hempel (USA) - 62ZJB Issued by:

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Issued: April 2021 Page: 2/2

Product Data Sheet ACRYLITHANE™ HS2 URETHANE



57010: BASE 57019: CURING AGENT 54041 57011: BASE 57019: CURING AGENT 54042

Description: ACRYLITHANE™ HS2 POLYURETHANE is a two component, high performance polyurethane

topcoat formulated for use in areas requiring VOC's less than 2.8 lbs. / gallon. It offers a full gloss and a high quality appearance with exceptional color and gloss retention while maintaining

exceptional chemical resistance.

Recommended use: For use on automobiles, trucks, trailers, bulk tanks, chemical trailers and commercial architectural

applications that require a premium topcoat appearance.

Features: Uses same catalyst as UREPRIME® HS2 PRIMER

Excellent gloss and color retention

Chemical resistant

Low VOC

Wide color offerings, including metallic effect

Service temperatures: Maximum, dry service exposure only: 149°C/300°F

Availability: Not included in Group Assortment. Availability subject to confirmation.

Physical constants:

Colors/shade Nos.: White/00010* (JB 45080)

Finish: High gloss

Volume solids, %: 64 ± 1

Theoretical spreading rate: $25.6 \text{ m2/l} - 25 \mu - 1026 \text{ sq. ft./US gal.} - 1 \text{ mil}$

Flash point: 95°F / 35°C

Specific gravity: 1.4 kg/litre - 11.7 lbs/US gallon

Dry to touch: 6 hours at 20°C/68°F

Dry to handle: 8 hours

Viscosity, mixed: 20-30" / Zahn 3

VOC content: 322 g/litre [2.7 lbs/US gallon]

The physical constants stated are nominal data according to the Hempel Group's approved formulas.

*Wide range of colors and metallic available via Acrylithane™ HS Tint System.

Application details:

Version, mixed product 57010 / 57011

Mixing ratio: BASE 57019 (JB 45080) : curing agent 95041 (JB 99951) / 95042 (JB 99961)

3:1 by volume

Application method: Airless spray / Air spray / Brush Thinner (max.vol.): 0832 (JB 21092) 0–5% / 5–15% / none

Pot life: 3.0 hours at 20°C/68°F

Nozzle orifice: 0.011" – 0.013" (airless) / 0.110" or 2.8 MM fluid cap (airless)

Nozzle pressure: 138 bar [2,000 psi]

(Airless spray data are indicative and subject to adjustment)
Cleaning of tools: MEDIUM REDUCER 0832 (formerly JB 21092)

Indicated film thickness, dry: $38 - 76 \mu / 1.5 - 3.0 \text{ mils}$ Indicated film thickness, wet: $59 - 118 \mu / 2.3 - 4.7 \text{ mils}$

Overcoat interval, min: 4 hours (20°C/68°F); 3 hours w/ 0.5 oz./mixed gallon of 99LJB accelerator (JB 99041)

Safety: Handle with care. Before and during use, observe all safety labels on packaging and

paint containers, consult Hempel Safety Data Sheets and follow all local or national safety

regulations.

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Product Data Sheet ACRYLITHANE™ HS2 URETHANE



Surface preparation: According to specification.

Application conditions: Apply only on a dry and clean surface with a temperature above the dew point to avoid

condensation. Use only where application and curing can proceed at temperatures above: 7°C/44°F. The temperature of the paint itself should be: 15–25°C/59–77°F. In confined spaces provide adequate ventilation during application and drying. Thinning may be necessary in the case of very long spray hoses and/or paint temperatures below: 15°C/59°F. This will cause lower film build and longer drying time. Alternate reducers such as Acetone may be used to reduce product

without adding VOC.

Preceding coat: According to specification. Recommended systems are: UREPRIME® HS2; CHEM-O-GARD LOW

VOC PRIMER; CHEM-O-PON LOW VOC EPOXY PRIMER.

Subsequent coat: According to specification. Recommended systems are: ACRYLITHANE™ HS2.

Remarks: Mixing: Mix thoroughly before use. Add 1 quart of catalyst to a 3/4 gallon of ACRYLITHANE™

HS2 and mix thoroughly again. Only apply when air and surface temperature are between 44-

100°F/.

Thinning: Add 08EJB (formerly JB21102 Fast Spray Reducer) as required. When temperature is over 70°F, use 08320 (formerly 21092 Medium Reducer). Add 08BJB (formerly 21093 Slow

Reducer) to reduce dry spray and orange peel, if required.

Drying: Under normal conditions, dries to touch in 6 hours and dries for overcoat in 4 hours for spray applications and dries for overcoat in 6 hours for brush and roll applied film. Low temperature, high humidity, poor ventilation and thick films will retard drying. Addition of accelerator 99LJB (formerly JB99041) at the rate of 0.5 fl. /oz. per mixed gallon will shorten dry

times to spray overcoat at 4 hours and to touch at 7 hours.

Pot life: Approximately 3 hours after mixing. Mix only the amount of material that can be used in 3 hours. Pot life is decreased with an increase in temperature. Mixed material should be kept in as cool a location as possible. Flush mixed material from pressure pot and lines immediately after

use.

Cleaning: Clean paint tools or spills immediately with 08320 (21092 Medium Reducer), MEK, or lacquer thinner carefully observing cautions on paint and thinner labels. Dried paint may need to

be removed by scraping.

Overcoating note: Sanding or roughening of surface is recommended if overcoating after 2 weeks.

Note: ACRYLITHANE™ HS2 URETHANE is for professional use only.

Issued by: Hempel (USA) – 5701000010 / 5701100010

This Product Data Sheet supersedes those previously issued.

For explanations, definitions and scope, see "Explanatory Notes" available on hempel.com. Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User.

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7760/7761 — Epoxy Primer

25100: Base 25109: Curing Agent 95054



Description: 7760/7761 (Hempel 25100) is a is a two-component epoxy polyamide primer.

Recommended use: 7760/7761 is applied on wood, concrete, and metal surfaces prior to application of surface-applied

waterproofing systems.

Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

7760 (2510957930) Red 5- and 1-gallon

Physical constants:

Weight/Gal (mixed) 8.5 lbs/gal **ASTM D1475** Weight Solids (mixed) 66% **ASTM D4209** Volume Solids (mixed) 59% Calculated Viscosity (mixed) 60 KU ASTM D562 336 g/L VOC (mixed) EPA Method 24 Flash Point - 7760 58°F/15°C **ASTM D3278** Flash Point - 7761 45°F/8°C **ASTM D3278** Adhesion (mixed) 300 psi **ASTM D4541**

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further

technical information can be found at www.neogard.com.

Application details:

Version, mixed product 25100

Mixing ratio: Base 25109 : Curing Agent 95054

1:1 by volume

Mixing instructions: Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before

applying. Jiffy Mixer paddle recommended.

Application method: Roller or spray (contact Neogard for spray equipment information)

Thinner (max.vol.): Hempel's Thinner 08080 (xylene) (10%)

Pot life: 3–4 hours at 75°F/23°C

Recoat time: 90 minutes at 75°F/23°C, 50% relative humidity

Cleaning of tools: Hempel's Thinner 08080 (xylene)

Safety: Handle with care. Before and during use, observe all safety labels on packaging and paint

containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.

Surface preparation: According to Neogard Guide Specifications.

Application conditions: According to Neogard Guide Specifications.

Subsequent coat: According to Neogard Guide Specifications.

Issued: October 2021 Page: 1/2

7760/7761 — Epoxy Primer

25100: Base 25109: Curing Agent 95054



Note: 7760/7761 is for professional use only.

Issued by: Hempel (USA) – 25100

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70714/70715-01 — 2K Fast-Cure Epoxy 45061: Base 45069 : Curing Agent 95074



Description: 70714/70715-01 (Hempel 45061) is a two-component, 100% solids epoxy resin.

Recommended use: Applications include: High-gloss, high-build protective coating; binder for self-smoothing

pigmented and color quartz flooring; low-viscosity binder for trowel-applied mortar flooring systems; high-quality primer for chemical resistant urethane top coats, and/or Neogard

waterproofing and flooring systems; low-viscosity binder for trowel applied mortar and/or patching

material; low viscosity binder for crack injection.

Features: Formulated for use on damp or dry concrete. Near water-clear. Exhibits no amine blush when

used in humid environments. Very low viscosity for deep penetration into concrete. Uniform

wetting of filler aggregates. Excellent chemical and water resistance.

Meets South Coast Air Quality Management District (SCAQMD) VOC requirements.

Certificates/approvals: LEED: MRc5, IEQc4.2

Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70714 (4506900000)	Clear	15- and 3-gallon kits
70714-01 (4506916640)	White	15- and 3-gallon kits
70714-02 (4506916650)	Gray	15- and 3-gallon kits
70714-03 (4506923820)	Tan	15- and 3-gallon kits
70714-04 (4506916670)	Dark Gray	15- and 3-gallon kits
70714-05 (4506957930)	Tile Red	15- and 3-gallon kits
70714-11 (4506916660)	Light Gray	15- and 3-gallon kits
70714-16 (4506919990)	Black	15- and 3-gallon kits
70714-06 (4506949890)	Green	3-gallon kits

70714-06 (4506949890) Green 3-gallon kits

70715-01 (9507400000) NA Curing agent, included in kits

Some standard colors and/or packaging may have extended lead times and/or minimum quantities. Contact

Neogard for additional colors.

Physical constants:

Weight/gal (mixed) 8.79 lbs/gal **ASTM D1475** Weight solids (mixed) 100% **ASTM D4209** Volume solids (mixed) 100% Calculated Viscosity (mixed) 400 cps **ASTM D2196** VOC (mixed) <5 g/LEPA Method 24 Flash point >200°F/93°C **ASTM D3278** Shelf life

Shelf life 1 year
Thin film cure at 75°F/23°C 2–3 hours
Full cure at 75°F/23°C 7 days
Full chemical resistance 7 days

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

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Application details:

Version, mixed product 45061

Mixing ratio: Base 45069 : Curing Agent 95074

2:1 by volume

Mixing instructions: Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before

applying. Jiffy Mixer paddle recommended.

Application method: Roller or squeegee

Thinner (max.vol.): 7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene) (10%)

Pot life: 15 minutes at 70°F/21°C

Cleaning of tools: 7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene)

Safety: Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels

on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or

national safety regulations.

Surface preparation: According to Neogard Guide Specifications.

Application conditions: Ambient temperature must be between 50°F/10°C and 85°F/29°C, and a minimum of 5°F/3°C

above dew point.

Preceding coat: According to Neogard Guide Specifications.

Subsequent coat: Must be recoated within 24 hours at 70°F/21°C for subsequent coat to properly bond. If the 24-

hour recoat window is missed, sand to dull finish before applying subsequent coat(s).

Storage temperature: Store in a cool area to ensure full shelf life. Recommended temperature: 70°F/21°C.

Note: 70714/70715-01 is for professional use only.

Issued by: Hempel (USA) – 45061

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to update from time-to-time. Accordingly, the buyer/applicator should refer to the PDS current as of the time of delivery. In addition to the PDS, the buyer/applicator may receive some or all of the specifications, statements and/or guidelines listed below or available at www.neogard.com (the "Additional Documents"):

No. Document Description

- 1 PDS
- 2 Guide Specification
- 3 Application Manual
- 4 Other Technical Support Information (i.e. summary application tables, troubleshooting guides, maintenance manuals, chemical resistance charts and other technical information)

In the event of a conflict between this PDS and the Additional Documents, the conflict shall be resolved in accordance with the order of priority set forth above. In addition, the buyer/applicator should refer to the relevant Safety Data Sheet current as of the time of delivery and available at www.neogard.com. Buyer/applicator is responsible for determining the suitability of the intended use of the Product, and Neogard disclaims all responsibility for any use, handling and storage of the Product that is not in accordance with the requirements set forth in the relevant PDS and the Additional Documents. The terms and provisions hereof apply to this PDS, the Additional Documents and any other documents supplied by Neogard in respect of the Product. The Product is supplied and all technical assistance is given subject to the General Conditions of Sale of Hempel Products and/or Services available at www.hempel.com. NEOGARD MAKES NO OTHER WARRANTY THAT EXTENDS BEYOND THE WARRANTY REFERENCED THEREIN INCLUDING, WITHOUT LIMITATION, ANY IMPLIED WARRANTIES OR CONDITIONS OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. NEOGARD WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY OR CONDITION, OR THAT IN ANY WAY ARISE IN RELATION TO THE PRODUCT. 70714-70715-01-PDS ksk 10272021.docx

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