

IT Epoxy Cove Base

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Product Data Sheet

70718/70719 — Flexible Epoxy

25000: Base 25009 : Curing Agent 95048



Description:	70718/70719 (Hempel 25000) is a two-component high solids, flexible, semi-rigid, stress-relieving epoxy hybrid joint filler.
Recommended use:	Applications include: Semi-rigid high strength joint compound; binder for patching spalled concrete to prevent further deterioration of the concrete; topping for high impact resistance..
Features:	Meets South Coast Air Quality Management District (SCAQMD) VOC requirements
Certificates/approvals:	LEED: MRc5, IEQc4.2
Availability:	Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70718-02 (2500916650)	Gray	3-gallon kit
70719 (9504800000)	NA	
<i>Some standard colors and/or packaging may have extended lead times and/or minimum quantities. Contact Neogard for additional colors.</i>		

Physical constants:

Tensile strength	2,100 psi	ASTM D412
Elongation at break	90%	ASTM D412
Permanent set	<20%	ASTM D412
Tear resistance	100 pli	ASTM D1004
Water resistance	2% at 7 days	ASTM D471
MVT at 20 mils	0.2 English	ASTM E96
Shore A	95	ASTM D2240
Shore D	47	ASTM D2240
Adhesion	650 psi	ASTM D4541
Flammability	Pass	ASTM D635
Taber abrasion	15 mg/1,000 cycles CS-17	ASTM D4060
Weight/gallon (mixed)	9.05 lbs/gal	ASTM D1475
Weight solids (mixed)	99% at 12 hours	ASTM C1250
Volume solids (mixed)	99%	Calculated
Viscosity (mixed)	11,500 cps	ASTM D2196
Flash point	>250°F/122°C	ASTM D3278
VOC (mixed)	2.3 g/L	EPA Method 24
Shelf life	1 year	
Set time	6 hours	

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

Application details:

Version, mixed product	25000
Mixing ratio:	Base 25009 : Curing Agent 95048 2 : 1 by volume
Mixing instructions:	Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before applying. Jiffy Mixer paddle recommended.
Application method:	Roller
Thinner (max.vol.):	7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene) (10%)
Pot life:	70 minutes at 75°F/23°C
Cleaning of tools:	7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene)

Product Data Sheet

70718/70719 — Flexible Epoxy

25000: Base 25009 : Curing Agent 95048



Safety:	Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.
Surface preparation:	According to Neogard Guide Specifications.
Application conditions:	Ambient temperature must be between 50°F/10°C and 85°F/29°C, and a minimum of 5°F/3°C above dew point.
Preceding coat:	According to Neogard Guide Specifications.
Subsequent coat:	Must be recoated within 24 hours at 70°F/21°C for subsequent coat to properly bond. If the 24-hour recoat window is missed, sand to dull finish before applying subsequent coat(s).
Storage temperature:	Store in a cool area to ensure full shelf life. Recommended temperature: 70°F/21°C.

Note: 70718/70719 is for professional use only.

Issued by: Hempel (USA) – 25000

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No.	Document Description
1	PDS
2	Guide Specification
3	Application Manual
4	Other Technical Support Information (i.e. summary application tables, troubleshooting guides, maintenance manuals, chemical resistance charts and other technical information)

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Product Data Sheet

70991 (47XJB) Polyurethane Sealant



Description:	70991 (Hempel 47XJB) is a one-component, contractor/construction grade, smooth polyurethane sealant.
Recommended use:	70991 is used for sealing the following: expansion and control joints in pre-cast concrete panels; various roofing and siding applications; perimeters of doors, windows, and other wall penetrations.
Features:	May be used with most building materials, including stone, masonry, ceramic, marble, wood, steel, aluminum, fiber cement board and many other synthetic materials. Easy gunning; reduces installer's fatigue. Bonds well to most common building materials. Quicker skin and cure time; reduces jobsite dirt pickup.
Service temperatures:	-40°F–150°F (-40°C–66°C)
Certificates/approvals:	Type S, Grade NS, Class 25, Use NT, A and M. US Federal Specification TT-S 00230C (COMB-NBS) for one-component sealants as Class A, non-sag. Canadian Specification CAN/CGSB 19.13-M87. CARB and SCAQMD Compliant. Meets VOC requirements for OTC Regulation.
Availability:	Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70991-4 (47XJB1L030)	Gray	10.1-oz cartridge
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Physical constants:

Hardness (Shore A)	42	ASTM D2240
Modulus at 100% Elongation	65 psi	ASTM D412
Modulus at 25% Elongation	45 psi	ASTM D412
Tensile Strength at Break	133 psi	ASTM D412
Elongation at Break	685%	ASTM D412
UV Resistance	Pass	ASTM C793
VOC	43 g/L (2.8%)	Calculated
Adhesion Peel	> 5 piw	TT-S-00230C/ASTM C794
Joint Movement Capability	+25%	TT-S-00230C/ASTM C719

Tool/Work Time	60 minutes
Skin Time	4 hours
Curing Time at 77°F/25°C	2–7 days, 1/16" per day
Flow, Sag or Slump	0.1 inch

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

Application details:

Application method:	Caulking gun
Cleaning:	Clean tools with an aromatic solvent. Dry-wipe excess uncured sealant from surfaces, then follow with a solvent wipe. Cured sealant is difficult to remove without damaging the substrate.

Safety:	Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.
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Surface preparation:	Surface must be clean, sound, and dry. Do not apply over damp, contaminated, loose surfaces, old sealants, or other foreign substances that may impair adhesion. Pre-test substrates with a sample of 70991 before full application.
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Product Data Sheet

70991 (47XJB) Polyurethane Sealant



Application conditions:

Do not install when the dew point of the substrate is close to ambient temperature, or if moisture-vapor transmission (MVT) is present. Damp substrates with high moisture content will cause bubbling and foaming. Lower relative humidity and temperature will significantly extend curing time. Confined areas, deep joints, and moisture barrier substrates may also affect the full cure time and extend it by many days. High temperature/humidity can cause bubbles to develop during the curing process.

Subsequent coat:

According to Neogard system Guide Specifications. Test paints or coatings for adhesion before general application.

Remarks:

Do not apply to copper substrates. Will cause staining of porous substrates such as marble, limestone, and granite. Not for sealing narrow joints, fillet joints, and face nail holes. Not recommended for smearing and feathering over joints, or by itself joints where abrasion resistance is required (walkways, driveways, runways, etc.). Not for continuous immersion in water or any other fluid, or exterior or interior sealing below the waterline. Not for glazing applications. Bond line strength can be affected by UV rays through the clear material (glass, acrylic glass, polycarbonate). When fully cured, avoid exposure to fuels, or chlorinated, acid, or alkaline solutions. Contact with asphalts and other filler compounds impregnated with oil, asphalt, tar, etc., may deteriorate the cohesive strength of the substrate and ultimately compromise the seal. Lower relative humidity and temperature will significantly extend curing time. Confined areas, deep joints, and moisture barrier substrates may also affect the full cure time and extend it by many days. Exposure to UV/sunlight will alter original color or gloss. Effect is limited to the surface layer and will not compromise the sealing properties if joint dimensions are proper and the sealant is properly applied. Check shelf life prior to use. Do not use past shelf life. Shelf life of polyurethane sealants may be significantly reduced by high temperature and high relative humidity.

Application coverage rates (linear feet per 10.1 fl oz cartridge):

		Width							
		1/8"	1/4"	3/8"	1/2"	5/8"	3/4"	7/8"	1"
Depth	1/8"	99	49	33	24	20	16	14	12
	1/4"	NA	24	20	12	10	8	7	6
	3/8"	NA	NA	11	8	6	5	5	4
	1/2"	NA	NA	NA	6	5	4	3	3

Note:

70991 is for professional use only.

Issued by:

Hempel (USA) – 47XJB

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Product Data Sheet

70714/70715 (45060) – 2K Epoxy

Base 70714 (45069) : Curing Agent 70715 (95073)



Description:	70714/70715 (Hempel 45060) is a two-component, 100% solids epoxy resin.
Recommended use:	Applications include: High-gloss, high-build protective coating; binder for self-smoothing pigmented and color quartz flooring; low-viscosity binder for trowel-applied mortar flooring systems; high-quality primer for chemical resistant urethane top coats, and/or Neogard waterproofing and flooring systems; low-viscosity binder for trowel applied mortar and/or patching material; low viscosity binder for crack injection.
Features:	Formulated for use on damp or dry concrete. Near water-clear. Exhibits no amine blush when used in humid environments. Very low viscosity for deep penetration into concrete. Uniform wetting of filler aggregates. Excellent chemical and water resistance. Meets U.S.D.A. requirements for incidental food contact. Meets South Coast Air Quality Management District (SCAQMD) VOC requirements.
Certificates/approvals:	LEED: MRc5, IEQc4.2, BDc4, IDc4 MPI: MPI #212
Availability:	Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70714 (4506900000)	Clear and Tintable	15- and 3-gallon kits
70714-01 (4506916640)	White	15- and 3-gallon kits
70714-02 (4506916650)	Gray	15- and 3-gallon kits
70714-03 (4506923820)	Tan	15- and 3-gallon kits
70714-04 (4506916670)	Dark Gray	15- and 3-gallon kits
70714-05 (4506957930)	Tile Red	15- and 3-gallon kits
70714-11 (4506916660)	Light Gray	15- and 3-gallon kits
70714-16 (4506919990)	Black	15- and 3-gallon kits
70714-06 (4506949890)	Green	3-gallon kits
70715 (9507300000)	NA	Curing agent, included in kits

Some standard colors and/or packaging may have extended lead times and/or minimum quantities. Contact Neogard for additional colors.

Physical constants:

Tensile strength	3,700 psi	ASTM D638
Elongation	25%	ASTM D638
Compressive strength	25,300 psi	ASTM D695
Flexural strength	3,180 psi	ASTM D790
Flexural modulus	57,700 psi	ASTM D790
Water resistance	0.21%	ASTM D570
MVT at 10 mils	0.16	ASTM E96
Taber abrasion	25 mg/1,000 CS-17	ASTM D4060
Shore d	78	ASTM D2240
Adhesion	350 psi	ASTM D4541
Flammability	Pass	ASTM D635
Weight/gallon (mixed)	8.8 lbs/gal	ASTM D1475
Weight solids (mixed)	100%	ASTM D4209
Volume solids (mixed)	100%	Calculated
VOC (mixed)	<10 g/L	EPA Method 24
Flash point	>200°F/93°C	ASTM D3278
Shelf life	1 year	
Thin film cure at 75°F/23°C	8–9 hours	
Full cure at 75°F/23°C	7 days	
Full chemical resistance	7 days	

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

Product Data Sheet

70714/70715 (45060) – 2K Epoxy

Base 70714 (45069) : Curing Agent 70715 (95073)



Application details:

Version, mixed product	70714/70715 (45060)
Mixing ratio:	Base 70714 (45069) : Curing Agent 70715 (95073) 2 : 1 by volume
Mixing instructions:	Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before applying. Jiffy Mixer paddle recommended.
Application method:	Roller or squeegee
Thinner (max.vol.):	7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene) (10%)
Pot life:	30 minutes at 70°F/21°C
Cleaning of tools:	7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene)
Safety:	Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.
Surface preparation:	According to Neogard Guide Specifications.
Application conditions:	Ambient temperature must be between 40°F/4°C and 100°F/37°C, and a minimum of 5°F/3°C above dew point.
Preceding coat:	According to Neogard Guide Specifications.
Subsequent coat:	Must be recoated within 24 hours at 70°F/21°C for subsequent coat to properly bond. If the 24-hour recoat window is missed, sand to dull finish before applying subsequent coat(s).
Storage temperature:	Store in a cool area to ensure full shelf life. Recommended temperature: 70°F/21°C.

Note: **70714/70715 is for professional use only.**

Issued by: Hempel (USA) – 45060

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Product Data Sheet

70817/70818 — High-Solids Chemical Resistant Urethane
57070: Base 57079 : Curing Agent 95059



Description:	70817/70818 (Hempel 57070) is a two-component, ultra-high solids, chemical-resistant aliphatic polyurethane.
Recommended use:	As a topcoat for Neogard decorative flooring and waterproofing systems.
Features:	Meets South Coast Air Quality Management District (SCAQMD) VOC requirements.
Availability:	Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70817 (5707900050)	Clear (Tintable)	
70817-01 (5707916640)	White	2-gallon kit (mixed)
70818 (9505900000)	N/A	
Contact Neogard for available colors.		

Physical constants:

	70817/70818	70817-01/70818	
Tensile strength	7,500 psi	5,800 psi	ASTM D2370
Elongation	12%	40%	ASTM D2370
Shore D	70	65	ASTM D2240
Water resistance	<1%, 7 days	<1%, 7 days	ASTM D471
Taber abrasion	23 mg/1,000 cycles CS-17	17 mg/1,000 cycles CS-17	ASTM D4060
Anti-microbial	Pass	Pass	JIS Z 2801-2010

	Both versions	
Weight/gallon (mixed)	9.73 lbs/gal	ASTM D1475
Weight solids (mixed)	92%	ASTM D5201
Volume solids (mixed)	90%	ASTM D5201
VOC (mixed)	< 100 g/L	ASTM D5201
Flash point	70817: 167°F/75°C 70718: 316°F/157°C	ASTM D3278
Working time at 75°F/23°C, 50% relative humidity	20–25 minutes	
Cure time at 77°F/24°C, 50% relative humidity	10–12 hours	
Recoat at 75°F/23°C, 50% relative humidity	Within 24 hours	
Shelf life	1 year	

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

Application details:

Version, mixed product	57070
Mixing ratio:	Base 59079 : Curing Agent 95059 1 : 1 by volume
Mixing instructions:	Pre-mix base for 3 minutes. Add base to curing agent and mix for 3 more minutes. Jiffy Mixer recommended.
Application method:	Roller or squeegee
Application Rate:	140–200 ft ² /gallon
Indicated film thickness, dry:	12–8 mils
Thinner (max.vol.):	7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene) (10%)
Pot life:	60–80 minutes at 75°F/23°C
Cleaning of tools:	7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene)

Product Data Sheet

70817/70818 — High-Solids Chemical Resistant Urethane
57070: Base 57079 : Curing Agent 95059



Safety:	Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.
Surface preparation:	According to Neogard Guide Specifications.
Application conditions:	Precondition material for 24 hours at 65°–75°F/18°C–23°C. Ambient temperature must 40°F–80°F/4°C–26°C. Substrate temperature must be 40°F–110°F/4°C–40°C and 5°F/3°C above the dew point. Relative humidity must be 30%–85%; may turn milky if applied in excess of 12 mils per coat or in areas of high humidity (>85%). Surface must be dry, clean, and without frost.
Preceding coat:	According to Neogard Guide Specifications.
Subsequent coat:	Must be recoated within 24 hours at 70°F/21°C for subsequent coat to properly bond. If the 24-hour recoat window is missed, sand to dull finish before applying subsequent coat(s).
Accelerators and additives:	7986 (994JB00000): Odor mask, synthetic vanilla.
Storage temperature:	Store in a cool area to ensure full shelf life. Recommended temperature: 75°F/23°C.
Remarks:	Open to foot traffic in 16 hours at 75°F/23°C, 50% relative humidity. Apply additional coats within 24 hours of initial application. If applying additional coats beyond 24 hours, lightly abrade surface with 80–100 grit sand paper and thoroughly clean surface before applying next coat. Do not apply directly to concrete.

Note: **70817/70818 is for professional use only.**

Issued by: Hempel (USA) – 57070

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Product Data Sheet

86364 (66030)

Silica Quartz Sand Flooring Aggregate



Description:	86364 (Hempel 66030) is a silica quartz sand aggregate.
Recommended use:	86364 is used in various Neogard fluid-applied flooring systems.
Features:	Consistent, uniform grain shapes and particle size distribution. Excellent placement and compaction, which lead to excellent mechanical properties. Resists abrasion in high traffic and wear areas. Provides stability for the flooring system.
Availability:	Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

86364 (6603009990)	Neutral	50-lb bag
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Physical constants:

Grain shape	Round
Grain size	20-40 mesh
Hardness	≥7.0 Moh's
Moisture content	<0.1%
Specific gravity	2.65 g/cm ³
Bulk density, loose	92 - 95 lbs/ft ³
Bulk density, compacted	98 - 100 lb/ft ³

Sieve Analysis	Percent Retained
20	3.6
30	69.9
40	27.2
50	3.0
Pan	0.2

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

Application details:

Application method:	According to Neogard Guide Specifications.
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Safety:	Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.
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Storage:	Store in a dry area.
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Product Data Sheet

86364 (66030)

Silica Quartz Sand Flooring Aggregate



Note: **86364 is for professional use only.**

Issued by: Hempel (USA) – 66030

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Product Data Sheet

P1934 (D261) Fumed Silica



Description:	P1934 (Hempel D261) is a synthetic silica powder.	
Recommended use:	As a reinforcing filler and thickening agent for Neogard epoxies, in particular to create patching material for repair of concrete substrates.	
Availability:	Available in North America. Not included in Group Assortment. Availability subject to confirmation.	

Colors and packaging:

P1934 (D261)	White	20-lb bag
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Physical constants:

Loss on drying	< 1.5%	DIN EN ISO 787-2
Sieve residue	< 0.03%	DIN EN ISO 787-18
Tamped density	Approx. 40 g/l	DIN EN ISO 787-11
BET surface	175–225 m ² /g	DIN ISO 9277, DIN 66132

SiO ₂	> 99.8%	DIN EN ISO 3262-19
Density at 68°F/20°C	Approx. 1.27 oz/in ³ 2.2 g/cm ³	DIN 51757
Loss of weight	< 2%	DIN EN ISO 3262-19
Refraction index	1.46	
pH	3.8–4.3	DIN EN ISO 787-9

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

Safety:	Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations. Prevent inhalation. Use respirators and/or filter masks when handling. Beware of static discharge when pouring P1934.
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Storage:	Store in a cool area to ensure full shelf life. Recommended temperature: 75°F/23°C. Protect against humidity.
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Note: **P1934 is for professional use only.**

Issued by: Hempel (USA) – D261

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No.	Document Description
1	PDS
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3	Application Manual
4	Other Technical Support Information (i.e. summary application tables, troubleshooting guides, maintenance manuals, chemical resistance charts and other technical information)

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Product Data Sheet

70704/70705 — Novolac Epoxy

45020: Base 45029 : Curing Agent 95047



Description:	70704/70705 (Hempel 45020) is a two-component novolac epoxy resin.
Recommended use:	As a chemical-resistant coating and/or binder. Applications include: as a high-gloss, chemical-resistant protective coating used in thin film systems; clear and pigmented binder for seamless, slip-resistant broadcast systems; and heavy-duty chemical- and abrasion-resistant, trowel-applied mortar flooring systems.
Features:	Excellent tolerance of a variety of concentrated mineral and organic acids, including: sulfuric, hydrochloric, acetic, and various fatty acids. Full chemical resistance chart available at www.neogard.com . Meets U.S.D.A. requirements for incidental food contact. Meets South Coast Air Quality Management District (SCAQMD) VOC requirements.
Certificates/approvals:	LEED: MRc5, IEQc4.2
Availability:	Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70704-02 (4502916650)	Gray	
70704-05 (4502957930)	Red	
70704-00 (4502900000)	Clear (special order only)	5-gallon kit
70705 (9504700000)	Clear	

Some standard colors and/or packaging may have extended lead times and/or minimum quantities. Contact Neogard for additional colors.

Physical constants:

Compressive strength	10,000 psi	ASTM D695
Tensile strength	8,500 psi	ASTM D638
Elongation at break	6%	ASTM D638
Flexural strength	11,800 psi	ASTM D790
Modulus of elasticity	134,000 psi	ASTM D790
Shore D	84	ASTM D2240
Adhesion	300 psi	ASTM D4541
Water resistance	0.15%	ASTM D570
MVT at 10 mils	0.15 Perm	ASTM E96
Flammability	Pass	ASTM D635
Taber abrasion	40 mg, 1,000 cycles, CS-17	ASTM D4060
Anti-microbial	Pass	JIS Z 2801-2010
Weight/gallon (mixed)	9.7 lbs/gal	ASTM D1475
Weight solids (mixed)	100%	ASTM D4209
Volume solids (mixed)	100%	Calculated
Viscosity (mixed)	700 cps	ASTM D2196
Flash point	>205°F	ASTM D3278
VOC (mixed)	<5 g/L	EPA Method 24
Shelf life	1 year	
Thin film cure at 75°F/23°C	8–9 hours	
Full cure for chemical resistance at 75°F/23°C	7 days	

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

Product Data Sheet

70704/70705 — Novolac Epoxy

45020: Base 45029 : Curing Agent 95047



Application details:

Version, mixed product	45020
Mixing ratio:	Base 45029 : Curing Agent 95047 3 : 2 by volume
Mixing instructions:	Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before applying. Jiffy Mixer paddle recommended.
Application method:	Roller or squeegee
Thinner (max.vol.):	7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene) (10%)
Pot life:	30 minutes at 70°F/21°C
Cleaning of tools:	7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene)
Safety:	Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.
Surface preparation:	According to Neogard Guide Specifications.
Application conditions:	Ambient temperature must be between 50°F/10°C and 85°F/29°C, and a minimum of 5°F/3°C above dew point.
Preceding coat:	According to Neogard Guide Specifications.
Subsequent coat:	Must be recoated within 24 hours at 70°F/21°C for subsequent coat to properly bond. If the 24-hour recoat window is missed, sand to dull finish before applying subsequent coat(s).
Storage temperature:	Store in a cool area to ensure full shelf life. Recommended temperature: 70°F/21°C.
Remarks:	Not resistant to concentrated oxidizing acids such as nitric or chromic. Exposures to chemicals or combinations of chemicals at temperatures above 80°F/26°C should be tested under conditions which simulate the in-use environment.

Note: **70704/70705 is for professional use only.**

Issued by: Hempel (USA) – 45020

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1	PDS
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Product Data Sheet

70869/70819 — Polyaspartic, Clear
57031: Base 57039 : Curing Agent 95055



Description:	70869/70819 (Hempel 57031) is a high solids, clear polyaspartic coating.
Recommended use:	As a topcoat for Neogard decorative flooring and waterproofing systems.
Features:	Return to service in 11 hours. Resists UV. Resists microbial growth. Meets U.S.D.A. requirements for incidental food contact. Meets South Coast Air Quality Management District (SCAQMD) VOC requirements.
Availability:	Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70869 (5703900050)	Clear	2-gallon kit (mixed)
70819 (950550000)	NA	
<i>Some standard colors and/or packaging may have extended lead times and/or minimum quantities. Contact Neogard for additional colors.</i>		

Physical constants:

Tensile strength	3,362 psi	ASTM D2370
Elongation	63%	ASTM D412
Taber abrasion	55 mg, 1,000 CS-17	ASTM D4060
Shore D	70	ASTM D2240
Anti-microbial	Pass	JIS Z 2801-2010
Weight/gallon (mixed)	8.84 lb/gal	ASTM D1475
Weight solids (mixed)	93%	ASTM D5201
Volume solids	88%	Calculated
VOC (mixed)	89.05 g/L	ASTM D5201
Flash point	172°F/78°C	ASTM D3278
Shelf life	6 months	

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

Application details:

Version, mixed product	57031
Mixing instructions:	Base 57039 : Curing Agent 95055 Pre-mix base for 3 minutes. Add entire contents of curing agent container to base container and immediately mix for 3 additional minutes. Mix using a slow-speed drill with a Jiffy Mixer paddle. Take precautions not to introduce air into the material while mixing. Do not thin or split kits.
Application method:	Roller or squeegee
Pot life:	20–25 minutes at 75°F/23°C
Cleaning of tools:	7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene)

Safety:	Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.
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Surface preparation:	According to Neogard Guide Specifications.
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Application conditions:	Precondition material for 24 hours at 65°F–75°F/18°C–23°C. Ambient temperature must be 50°F–85°F/10°C–29°C, and a minimum of 5°F–3°C above dew point. Relative humidity must be 30%–80%. Substrate must be clean and dry.
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Preceding coat:	According to Neogard Guide Specifications.
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Product Data Sheet

70869/70819 — Polyaspartic, Clear
57031: Base 57039 : Curing Agent 95055



Subsequent coat:	Must be recoated within 24 hours at 70°F/21°C for subsequent coat to properly bond. If the 24-hour recoat window is missed, sand to dull finish before applying subsequent coat(s).
Storage temperature:	Store in a cool area to ensure full shelf life. Recommended temperature: 75°F/23°C.
Remarks:	Apply additional coats within 24 hours of initial application. If applying additional coats beyond 24 hours, lightly abrade surface with 80–100 grit sand paper and thoroughly clean surface before applying next coat.

Note: **70869/70819 is for professional use only.**

Issued by: Hempel (USA) – 57031

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Product Data Sheet

7055 (086JB) Odorless Reducer



Description:	7055 (Hempel 086JB1L001) is an odorless, clear and colorless reducer, composed of a 50/50 by weight blend of odorless mineral spirits and DB acetate.
Recommended use:	7055 may be used as a material thinner and cleaning solvent. For more information, refer to material Product Data Sheets, Application Manuals, or the Neogard Thinning and Cleaning Solvents Quick Note available on our website.
Availability:	Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

7055 (086JB1L001)	Clear	1-gallon
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Physical constants:

Weight/Gallon	7.14 lbs/gal	ASTM D5201
Weight Solids	0%	ASTM D5201
Volume Solids	0%	ASTM D5201
VOC	856 g/L	ASTM D5201
Viscosity	<1 cps	ASTM D2196
Flash Point	131°F/55°C	ASTM D3278

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

Safety:	Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.
Storage:	Store in a cool area to insure long shelf life (70°/21°C). Keep containers away from heat and/or open flames. Keep containers closed when not in use.
Remarks:	Thin Neogard materials by at most 10% by volume with 7055, and only if necessary. Consult Neogard Technical Service before thinning materials by more than 10%.

Note: 7055 is for professional use only.

Issued by: Hempel (USA) – 086JB

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Product Data Sheet

70734/70735 — Low-Yellowing Epoxy
45040: Base 45049 : Curing Agent 95049



Description:	70734/70735 (Hempel 45040) is a two-component, 100% solids hybrid epoxy resin.
Recommended use:	Used primarily as a finish coat for NeoQuartz decorative flooring systems or as the primary wearing surface when applied to primed concrete. May also be used on the following prepared substrates: epoxy primed concrete; troweled resinous flooring; decorative floor systems; self-leveling systems.
Features:	Minimal yellowing. Reduced UV degradation. Resists impact and abrasion. Very low odor. Can be used as a low-VOC alternative to chemical resistant urethanes. Meets U.S.D.A. requirements for incidental food contact. Meets South Coast Air Quality Management District (SCAQMD) VOC requirements.
Certificates/approvals:	LEED: MRc5, IEQc4.2
Availability:	Available in North America. Not included in Group Assortment; other regions must confirm.

Colors and packaging:

70734 (4504900000)	Clear	15- and 3-gallon kits
70735 (9504900000)	NA	

Physical constants:

Compressive strength	11,000 psi	ASTM D695
Tensile strength	8,000 psi	ASTM D638
Elongation at break	14%	ASTM D638
Flexural strength	10,000 psi	ASTM D790
Flexural modulus	400,000 psi	ASTM D790
Modulus of elasticity	170,000 psi	ASTM D790
Shore D	82	ASTM D2240
Adhesion	400 psi	ASTM D4541
Water resistance	<2%	ASTM D570
MVT at 20 mils	0.10 Perm	ASTM E96
Flammability	Pass	ASTM D635
Taber abrasion	89 mg/1,000 cycles CS-17	ASTM D4060
Weight/gallon (mixed)	9.1 lbs/gal	ASTM D1475
Weight solids (mixed)	100%	ASTM D4209
Volume solids (mixed)	100%	Calculated
Viscosity (mixed)	500 cps	ASTM D2196
Flash point	>205°F/96°C	ASTM D3278
VOC (mixed)	<10 g/L	EPA Method 24
Shelf life	1 year	
Thin film cure	12–16 hours	
Light traffic use	24 hours	
Full cure at 75°F/23°C	7 days	

The above tested results are typical values. Individual lots may vary up to 10% from the typical value. Further technical information can be found at www.neogard.com.

Application details:

Version, mixed product	45040
Mixing ratio:	Base 45049 : Curing Agent 95049 2 : 1 by volume
Mixing instructions:	Pre-mix base for 3–5 minutes before adding curing agent. Mix for a minimum of 5 minutes before applying. Jiffy Mixer paddle recommended.
Application method:	Roller/Rake/Squeegee/Notched squeegee
Thinner (max.vol.):	7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene) (10%)
Pot life:	30 minutes at 75°F/23°C
Cleaning of tools:	7055 Odorless Reducer (086JB) or Hempel's Thinner 08080 (xylene)

Product Data Sheet

70734/70735 — Low-Yellowing Epoxy
45040: Base 45049 : Curing Agent 95049



Safety:	Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels on packaging and paint containers, consult Neogard Safety Data Sheets and follow all local or national safety regulations.
Surface preparation:	According to Neogard Guide Specifications.
Application conditions:	Ambient temperature must be between 50°F/10°C and 85°F/29°C, and a minimum of 5°F/3°C above dew point.
Preceding coat:	According to Neogard Guide Specifications.
Subsequent coat:	Must be recoated within 24 hours at 70°F/21°C for subsequent coat to properly bond. If the 24-hour recoat window is missed, sand to dull finish before applying subsequent coat(s).
Storage temperature:	Store in a cool area to ensure full shelf life. Recommended temperature: 70°F/21°C.
Remarks:	For interior use only.

Note: **70734/70735 is for professional use only.**

Issued by: Hempel (USA) – 45040

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